

# TECHNICAL DATA SHEET

## GF 840 AUTOMARK CAST™

2.0 MIL CAST CLEAR MATTE LAMINATE  
CLEAR PERMANENT ADHESIVE

GF 840 AutoMark™ Cast Clear Laminate is a 2.0 mil Matte lamination film with clear adhesive on a 74# liner. This conformable laminate provides graphic protection from UV exposure, moisture and abrasion. GF 840 AutoMark™ Cast Matte Clear Laminate is specifically engineered for lamination of full vehicle wraps and fleet graphics or where long-term protection is required.

PRODUCT NAME	840
<b>FILM</b>	
Film Type	Clear Cast Vinyl
Film Thickness (mils/μm)	2.0 / 50 (+/- 10%)
Film Weight (gsm)	65
Gloss (60°)	≤30
Opacity (%)	N/A
Elongation (%)	MD ≥ 200
Dimensional Stability (FTM 14)	MD ≤ 0.35 mm
<b>ADHESIVE</b>	
Adhesive Type	Solvent Acrylic
Adhesive Thickness (mils/μm)	0.8-1.2 / 20-31
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.2 / 9.6
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	2.8 / 12
<b>LINER</b>	
Liner Weight (#/gsm)	74 / 120 (+/- 10%)
Liner Type	White Clay-Coated Kraft
Liner Thickness (mils/μm)	4.6 / 118
Release Force @ 300" / min (g/2")	15-30
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	≥ +50 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	2 years
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	7 years (vertical application - see zone1)

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<b>APPLICATION</b> <input type="radio"/> WET APPLY (EXCEPT PERF) <input checked="" type="radio"/> DRY APPLY <input checked="" type="radio"/> LAMINATING <input type="radio"/> MOUNTING <input type="radio"/> DIE CUTTABLE <input type="radio"/> HOT STAMP <input type="radio"/> THERMAL DIE <input checked="" type="radio"/> FLATBED CUTTABLE	<input checked="" type="radio"/> POP/RETAIL <input checked="" type="radio"/> WALL <input checked="" type="radio"/> WRAP <input checked="" type="radio"/> WINDOW <input type="radio"/> FLOOR <input checked="" type="radio"/> TRANSLUCENT <input checked="" type="radio"/> FLEET <input checked="" type="radio"/> GENERAL SIGNAGE <input checked="" type="radio"/> INDOOR <input checked="" type="radio"/> OUTDOOR	<input type="radio"/> SCREEN <input type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL) <input type="radio"/> UV CURABLE <input type="radio"/> SCREEN <input type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL)
<b>SUBSTRATES</b> <input type="radio"/> OEM PAINTED METAL <input type="radio"/> PAINTED ALUMINUM <input type="radio"/> STAINLESS STEEL <input type="radio"/> LOW-ENERGY SURFACES <input type="radio"/> ACRYLIC		

### FAQS

Can I use GF 840 Cast Clear Laminate for full vehicle wraps?	Yes. This is a full wrap laminate that can be used for complex curves, deep channels, rivets, and false windows on commercial vans.
What are the main products that can be used with GF 840?	GF 840 is the recommended laminate for GF Cast Wrap films (GF 830 & GF 846). GF 840 can also be used on a variety of GF films including GF 230 AutoMark™.
Can I use heat when laminating the GF 840 to vinyl films?	GF 840 is a cold laminating film, however you may use up to 115 ° F (heat assist) to help the adhesive flow out in certain situations. Anything higher may cause the vinyl to stretch.